



Dart Aerospace Ltd.
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D2199-31
Job Sheet 169427



Part No: D2199-31

Job Qty: 12 ea

Part Name: Strut Details



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/11/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV F IPP REV:A 15.02.05 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	12/21/17	12/21/17	0.00	0.00	Start Up Small Fab-4		FF
110	Brake NC	12 pcs	12/21/17	12/21/17	0.48	3.70	Brake NC 3		FF JAS
120	QC	12 pcs	12/21/17	12/21/17	0.00	0.00	QC5		38
130	Powdercoat	12 pcs	12/22/17	12/22/17	0.00	0.52	Powdercoat3		BRAH 12/15
140	QC	12 pcs	12/22/17	12/22/17	0.00	0.00	QC3		38
150	Packaging	12 pcs	12/22/17	12/22/17	0.00	0.00	Packaging3	WA001	9-88 SK382
160	QC21-SA	12 Ea	12/22/17	12/22/17	0.00	0.00	QC21		

Part Op 110 - Punch per Dwg D2199 and Spec Control Dwg D2638

Descriptions: 130 - START TIME: 8:00 OUT: 3:20 FINISH 9:00 M136370

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.750W.049	16	194	0	0

Part Specifications

Specifications could not be found.

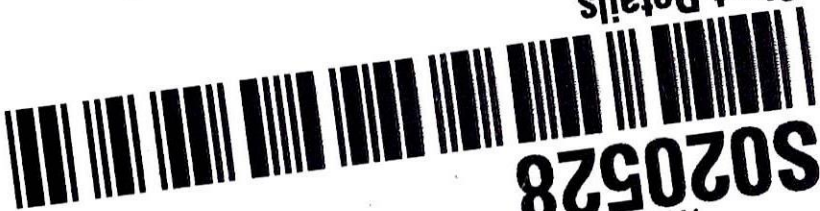
Plex 12/11/17 1:36 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation				ion	
Start up Operation D2199-31 Rev Date: 12/12/17 Job No: 169427 Change No: Operation: Revision: PART NO: Strut Details  S020528 DART AEROSPACE Complete/Unqualified Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	
Manufacturing Process ☐ OTHER : _____					